



Revision Date: 04/07/2006

Issue date: 04/07/2006

### 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

**Product name:** LOCTITE H8510 SPEEDBNDR PTA  
**Product type:** Acrylics  
**Company address:**  
 Henkel Corporation  
 1001 Trout Brook Crossing  
 Rocky Hill, Connecticut 06067

**Item No. :** 999411\_AA9000 / IDH No. 999411  
**Region:** United States  
**Contact Information:**  
 Telephone: (860) 571-5100  
 Emergency telephone: (860) 571-5100  
 Internet: www.loctite.com

### 2. COMPOSITION/INFORMATION ON INGREDIENTS

<u>Hazardous components</u>	<u>%</u>	<u>ACGIH TLV</u>	<u>OSHA PEL</u>	<u>OTHER</u>
Methyl methacrylate 80-62-6	30-60	100 ppm STEL 50 ppm TWA	100 ppm TWA 410 mg/m <sup>3</sup> TWA	50 ppm
Hydroxyalkyl methacrylate Proprietary	5-10	None	None	3 ppm (ceiling)
Polyethylene based rubber Proprietary	5-10	None	None	None
Methacrylate ester Proprietary	1-5	None	None	None
Methacrylic acid 79-41-4	1-5	20 ppm TWA	None	None
Polyester Polyol UNKNOWN	1-5	None	None	None
2,6-Di-t-butyl-p-cresol 128-37-0	1-5	2 mg/m <sup>3</sup> TWA inhalable fraction and vapor	None	None
4-Methoxyphenol 150-76-5	1-5	5 mg/m <sup>3</sup> TWA	None	None
Soda lime borosilicate glass 65997-17-3	0.1-1	1 fiber/cm <sup>3</sup> TWA respirable fibers: length > 5 µm, aspect ratio equal to or greater than 3:1, as determined by the membrane filter method at 400-450X magnification (4-mm objective), using phase-contrast illumination.	None	None
Talc 14807-96-6	0.1-1	5 mg/m <sup>3</sup> TWA inhalable fraction 2 mg/m <sup>3</sup> TWA respirable fraction, particulate matter containing no asbestos and < 1% crystalline silica	= 20 mppcf TWA	50 ppm

### 3. HAZARDS IDENTIFICATION

## EMERGENCY OVERVIEW

**Physical state:** Liquid  
**Color:** White Opaque  
**Odor:** Sharp

### HMIS:

**HEALTH:** 2\*  
**FLAMMABILITY:** 3  
**PHYSICAL HAZARD:** 1  
**Personal Protection:** See Section 8

**WARNING:** FLAMMABLE LIQUID AND VAPOR.  
CAUSES EYE, SKIN AND RESPIRATORY TRACT IRRITATION  
MAY CAUSE ALLERGIC SKIN REACTION.  
MAY BE HARMFUL IF SWALLOWED.

**Relevant routes of exposure:** Inhalation, Skin contact, Eye contact, Ingestion

### Potential Health Effects

**Inhalation:** May cause respiratory tract irritation. Vapors may cause headaches, nausea, dizziness and respiratory tract irritation.  
**Skin contact:** Causes skin irritation. May cause allergic skin reaction.  
**Eye contact:** Contact with eyes will cause irritation.  
**Ingestion:** May be harmful if swallowed.

**Existing conditions aggravated by exposure:** Eye, skin, and respiratory disorders.

See Section 11 for additional toxicological information.

## 4. FIRST AID MEASURES

**Inhalation:** Remove to fresh air. If symptoms develop and persist, get medical attention.  
**Skin contact:** Wash with soap and water. Remove contaminated clothing and shoes. Wash clothing before reuse. Get medical attention if symptoms occur.  
**Eye contact:** Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention.  
**Ingestion:** Do not induce vomiting. Keep individual calm. Obtain medical attention.

## 5. FIRE-FIGHTING MEASURES

**Flash point:** 13°C (55°F) Pensky Martens closed cup  
**Autoignition temperature:** Not available  
**Flammable/Explosive limits-lower %:** Not available  
**Flammable/Explosive limits-upper %:** Not available  
**Extinguishing media:** Foam, dry chemical or carbon dioxide.  
**Special fire fighting procedures:** None  
**Unusual fire or explosion hazards:** Vapors may accumulate in low or confined areas, travel considerable distance to source of ignition, and flash back.  
**Hazardous combustion products:** Oxides of carbon. Oxides of nitrogen. Aldehydes. Alcohols. Hydrocarbons. Hydrogen chloride. Acrid smoke and fumes. Toxic fumes. Irritating organic vapors.

## 6. ACCIDENTAL RELEASE MEASURES

**Environmental precautions:** Prevent product from entering drains or open waters.  
**Clean-up methods:** Remove all ignition sources. Ensure adequate ventilation. Soak up with inert absorbent. Store in a closed container until ready for disposal.

## 7. HANDLING AND STORAGE

<b>Handling:</b>	Avoid contact with eyes, skin and clothing. Avoid breathing vapor and mist. Wash thoroughly after handling. During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition. Make sure containers are properly grounded before use or transfer of material.
<b>Storage:</b>	Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use. For safe storage, store at or below 32°C (90°F).
<b>Incompatible products:</b>	Refer to Section 10.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

<b>Engineering controls:</b>	Use local exhaust ventilation to maintain airborne concentrations below established exposure limits.
<b>Respiratory protection:</b>	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
<b>Skin protection:</b>	Chemical resistant, impermeable gloves. Nitrile gloves. Natural rubber gloves.
<b>Eye/face protection:</b>	Safety goggles or safety glasses with side shields.

See Section 2 for exposure limits.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	White Opaque
<b>Odor:</b>	Sharp
<b>Vapor pressure:</b>	Not available
<b>pH:</b>	Not applicable
<b>Boiling point/range:</b>	Greater than 100°C (212°F)
<b>Melting point/range:</b>	Not available
<b>Specific gravity:</b>	0.9769
<b>Vapor density:</b>	Greater than 1
<b>Evaporation rate:</b>	Faster than ether
<b>Solubility in water:</b>	Slightly soluble
<b>Partition coefficient (n-octanol/water):</b>	Not available
<b>VOC content:</b>	0.4769%-0.6757% (Adhesive and Activator mixed)

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable.
<b>Hazardous polymerization:</b>	May occur.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Oxides of nitrogen. Hydrogen chloride. Hydrogen cyanide. Alcohols. Aldehydes. Toxic fumes. Irritating organic vapors. Carbon tetrachloride.
<b>Incompatibility:</b>	Oxidizing agents. Reducing agents. Heavy metals. Acids. Bases. Free radical initiators.
<b>Conditions to avoid:</b>	See "Handling and Storage" (Section 7) and "Incompatibility" (Section 10). Do not mix in batches greater than 100 grams (0.220 pounds) unless you plan to use immediately.

## 11. TOXICOLOGICAL INFORMATION

### Carcinogen Status

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen
Methyl methacrylate 80-62-6	No	No	No
Hydroxyalkyl methacrylate Proprietary	No	No	No
Polyethylene based rubber Proprietary	No	No	No
Methacrylate ester Proprietary	No	No	No
Methacrylic acid 79-41-4	No	No	No
Polyester Polyol UNKNOWN	No	No	No
2,6-Di-t-butyl-p-cresol 128-37-0	No	No	No
4-Methoxyphenol 150-76-5	No	No	No
Soda lime borosilicate glass 65997-17-3	Suspect Carcinogen	Group 2B	Yes
Talc 14807-96-6	No	No	No

#### Literature Referenced Target Organ & Other Health Effects

Hazardous components	Health Effects/Target Organs
Methyl methacrylate 80-62-6	Allergen, Irritant, Kidney, Liver, Nervous System, Respiratory, Mutagen
Hydroxyalkyl methacrylate Proprietary	Allergen, Irritant
Polyethylene based rubber Proprietary	No Target Organs
Methacrylate ester Proprietary	Allergen, Irritant
Methacrylic acid 79-41-4	Allergen, Corrosive, Irritant
Polyester Polyol UNKNOWN	No data
2,6-Di-t-butyl-p-cresol 128-37-0	Mutagen, Irritant
4-Methoxyphenol 150-76-5	Central nervous system, Corrosive, Eyes, Irritant, Skin
Soda lime borosilicate glass 65997-17-3	Allergen, Respiratory
Talc 14807-96-6	Some evidence of carcinogenicity, Lung, Irritant

### 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available

### 13. DISPOSAL CONSIDERATIONS

**Information provided is for unused product only.**

**Recommended method of disposal:** Dispose of according to Federal, State and local governmental regulations.

**EPA hazardous waste number:** D001: Ignitable.

### 14. TRANSPORT INFORMATION

**U.S. Department of Transportation Ground (49 CFR):**

**Proper shipping name:** Adhesives  
**Hazard class or division:** 3  
**Identification number:** UN 1133  
**Packing group:** II

**Item No. :** 999411\_AA9000 / IDH No. 999411

**Product name:** LOCTITE H8510 SPEEDBNDR PTA

**Exceptions:** Consumer Commodity ORM-D (Not more than 5 L)  
**Marine pollutant:** None

**International Air Transportation (ICAO/IATA):**

**Proper shipping name:** Adhesives  
**Hazard class or division:** 3  
**Identification number:** UN 1133  
**Packing group:** II  
**Exceptions:** May Qualify as Consumer Commodity ID8000 (Not more than 500 ml)

**Water Transportation (IMO/IMDG):**

**Proper shipping name:** Adhesives  
**Hazard class or division:** 3  
**Identification number:** UN1133  
**Packing group:** II  
**Marine pollutant:** None

**15. REGULATORY INFORMATION**

**United States Regulatory Information**

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.  
**TSCA 12 (b) Export Notification:** 4-Methoxyphenol (150-76-5).

**CERCLA/SARA Section 302 EHS:** None.  
**CERCLA/SARA Section 311/312:** Immediate Health Hazard, Delayed Health Hazard, Fire  
**CERCLA/SARA 313:** This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Methyl Methacrylate (CAS# 80-62-6) .

**California Proposition 65:** This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

**Canada Regulatory Information**

**CEPA DSL/NDSL Status:** One or more components are not listed on or exempt from listing on the Canadian Domestic Substances List or have not been fully investigated. Please contact Product Safety and Regulatory Affairs for more information.

**WHMIS hazard class:** B.2, D.2.A, D.2.B

**16. OTHER INFORMATION**

This material safety data sheet contains changes from the previous version in sections: 14

**Prepared by:** Regulatory Affairs

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## 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

**Product name:** LOCTITE H8510 SPEEDBNDR PT B  
**Product type:** Acrylics  
**Company address:**  
 Henkel Corporation  
 1001 Trout Brook Crossing  
 Rocky Hill, Connecticut 06067

**Item No. :** 999412\_AB9010 / IDH No. 999412  
**Region:** United States  
**Contact Information:**  
 Telephone: 860.571.5100  
 Emergency telephone: 860.571.5100  
 Internet: www.loctite.com

## 2. COMPOSITION/INFORMATION ON INGREDIENTS

<u>Hazardous components</u>	<u>%</u>	<u>ACGIH TLV</u>	<u>OSHA PEL</u>	<u>OTHER</u>
Methyl methacrylate 80-62-6	60-100	50 ppm TWA 100 ppm STEL (sensitizer)	100 ppm TWA 410 mg/m <sup>3</sup> TWA	50 ppm
Synthetic rubber Proprietary	10-30	None	None	None
Aldehyde-amine condensate Proprietary	10-30	None	None	None

## 3. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**Physical state:** Paste  
**Color:** Black  
**Odor:** Sharp

**HMS:**

**HEALTH:** 2\*  
**FLAMMABILITY:** 3  
**PHYSICAL HAZARD:** 1  
**Personal Protection:** See Section 8

**WARNING:** FLAMMABLE LIQUID AND VAPOR.  
 CAUSES EYE, SKIN AND RESPIRATORY TRACT IRRITATION  
 HARMFUL IF SWALLOWED.  
 MAY CAUSE ALLERGIC SKIN REACTION.

**Relevant routes of exposure:** Skin, Inhalation, Eyes, Ingestion

**Potential Health Effects**

**Inhalation:** Vapors may cause headaches, nausea, dizziness and respiratory tract irritation.  
**Skin contact:** Irritating to skin. May cause allergic skin reaction.  
**Eye contact:** Vapors may irritate eyes. Contact with eyes will cause irritation.  
**Ingestion:** May be harmful if swallowed. Ingestion causes irritation and effects similar to inhalation.

**Existing conditions aggravated by exposure:** Eye, skin, and respiratory disorders.

See Section 11 for additional toxicological information.

#### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Remove to fresh air. If symptoms develop and persist, get medical attention.
<b>Skin contact:</b>	Wash with soap and water. Remove contaminated clothing and shoes. Wash clothing before reuse. Get medical attention if symptoms occur.
<b>Eye contact:</b>	Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention.
<b>Ingestion:</b>	Do not induce vomiting. Keep individual calm. Obtain medical attention.

#### 5. FIRE-FIGHTING MEASURES

<b>Flash point:</b>	14°C (58°F)    Setaflash Closed cup
<b>Autoignition temperature:</b>	Not available
<b>Flammable/Explosive limits-lower %:</b>	Not available
<b>Flammable/Explosive limits-upper %:</b>	Not available
<b>Extinguishing media:</b>	Foam, dry chemical or carbon dioxide.
<b>Special fire fighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	Vapors may accumulate in low or confined areas, travel considerable distance to source of ignition, and flash back.
<b>Hazardous combustion products:</b>	Oxides of carbon. Oxides of nitrogen. Hydrogen cyanide. Toxic fumes. Acrid smoke and fumes. Irritating organic vapors.

#### 6. ACCIDENTAL RELEASE MEASURES

<b>Environmental precautions:</b>	Prevent product from entering drains or open waters.
<b>Clean-up methods:</b>	Remove all ignition sources. Ensure adequate ventilation. Soak up with inert absorbent. Store in a closed container until ready for disposal.

#### 7. HANDLING AND STORAGE

<b>Handling:</b>	Avoid contact with eyes, skin and clothing. Avoid breathing vapor and mist. Wash thoroughly after handling. During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition. Make sure containers are properly grounded before use or transfer of material.
<b>Storage:</b>	Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use. For safe storage, store at or below 32°C (90°F).
<b>Incompatible products:</b>	Refer to Section 10.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

#### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

<b>Engineering controls:</b>	Use local exhaust ventilation to maintain airborne concentrations below established exposure limits.
<b>Respiratory protection:</b>	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
<b>Skin protection:</b>	Chemical resistant, impermeable gloves. Nitrile gloves.
<b>Eye/face protection:</b>	Safety goggles or safety glasses with side shields.

**See Section 2 for exposure limits.**

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Paste
<b>Color:</b>	Black
<b>Odor:</b>	Sharp
<b>Vapor pressure:</b>	28 mmHg @20°C (68° F)
<b>pH:</b>	Not applicable
<b>Boiling point/range:</b>	Greater than 38°C (100°F)
<b>Melting point/range:</b>	Not available
<b>Specific gravity:</b>	0.9472
<b>Vapor density:</b>	Greater than 1
<b>Evaporation rate:</b>	Faster than ether
<b>Solubility in water:</b>	Slight
<b>Partition coefficient (n-octanol/water):</b>	Not available
<b>VOC content:</b>	0.6757%; 6.4 grams/liter (Adhesive and Activator mixed)

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable.
<b>Hazardous polymerization:</b>	May occur.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Oxides of nitrogen. Hydrogen cyanide. Irritating organic vapors. Toxic fumes. Smoke.
<b>Incompatibility:</b>	Oxidizing agents. Reducing agents. Acids. Bases.
<b>Conditions to avoid:</b>	Heat, flames, sparks and other sources of ignition. See "Handling and Storage" (Section 7) and "Incompatibility" (Section 10). Do not mix in batches greater than 100 grams (0.220 pounds) unless you plan to use immediately.

## 11. TOXICOLOGICAL INFORMATION

### Carcinogen Status

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen
Methyl methacrylate 80-62-6	No	No	No
Synthetic rubber Proprietary	No	No	No
Aldehyde-amine condensate Proprietary	No	No	No

### Literature Referenced Target Organ & Other Health Effects

Hazardous components	Health Effects/Target Organs
Methyl methacrylate 80-62-6	Allergen, Irritant, Kidney, Liver, Nervous System, Respiratory, Mutagen
Synthetic rubber Proprietary	No Target Organs
Aldehyde-amine condensate Proprietary	No data

## 12. ECOLOGICAL INFORMATION

<b>Ecological information:</b>	Not available
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## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Dispose of according to Federal, State and local governmental regulations.

**EPA hazardous waste number:** D001: Ignitable.

## 14. TRANSPORT INFORMATION

### U.S. Department of Transportation Ground (49 CFR):

**Proper shipping name:** Adhesives  
**Hazard class or division:** 3  
**Identification number:** UN 1133  
**Packing group:** II  
**Exceptions:** Consumer Commodity ORM-D (Not more than 5 L)  
**Marine pollutant:** None

### International Air Transportation (ICAO/IATA):

**Proper shipping name:** Adhesives  
**Hazard class or division:** 3  
**Identification number:** UN 1133  
**Packing group:** II  
**Exceptions:** May Qualify as Consumer Commodity ID8000 (Not more than 500 ml)

### Water Transportation (IMO/IMDG):

**Proper shipping name:** Adhesives  
**Hazard class or division:** 3  
**Identification number:** UN1133  
**Packing group:** II  
**Marine pollutant:** None

## 15. REGULATORY INFORMATION

### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.  
**TSCA 12 (b) Export Notification:** None.

**CERCLA/SARA Section 302 EHS:** None above reporting de minimus.  
**CERCLA/SARA Section 311/312:** Immediate Health Hazard, Delayed Health Hazard, Fire  
**CERCLA/SARA 313:** This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Methyl Methacrylate (CAS# 80-62-6) .

**California Proposition 65:** This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

### Canada Regulatory Information

**CEPA DSL/NDSL Status:** Contains one or more components listed on the Non-Domestic Substances list.  
**WHMIS hazard class:** B.2, D.2.B

## 16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: 2, 11, 15

**Prepared by:** Kyra Kozak Woods, Manager, Regulatory Affairs  
For Safety and Regulatory Information contact:  
Product Safety and Regulatory Affairs,  
Rocky Hill, CT.  
860-571-5204

**DISCLAIMER:** The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation does not assume responsibility for any results obtained by persons over whose methods Henkel Corporation has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any of Henkel Corporation's products. In light of the foregoing, Henkel Corporation specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel Corporation's products. Henkel Corporation further disclaims any liability for consequential or incidental damages of any kind, including lost profits.